### Gestione Dosaggio

Moduli interessati alla gestione dosaggio

GestioneDosaggio.bas

<descrizione>

Principali metodi utilizzati nella gestione dosaggio:

GestioneDosaggio.bas

Public Sub VagliatoNonVagliato\_change()

Public Sub ScambioTuboTroppoPieno\_Change()

Public Sub DeflTramScivScarBilRic\_change()

Public Sub BitSpruzzato\_change()

Public Sub ContalitriErroreTimeOutAvvio\_change()

Public Sub ContalitriErroreTimeOutArresto\_change()

Public Sub ConsensoScaricoBilance\_change()

Public Sub MescolazioneInCorso\_change()

Public Sub BitumeInSpruzzatura\_change()

Public Sub ScambioFillerRecuperoInApporto\_Change()

Public Sub PortinaNV\_change()

Public Sub PesataRAP\_Change()

Public Sub BilanciaInertiPortinaAperta\_change()

Public Sub BilanciaInertiPortinaChiusa\_change()

Public Sub ScaricoFiller\_change()

Public Sub BilanciaFillerPortinaChiusa\_change()

Public Sub RAPSiwaInPesata\_change()

Public Sub ScaricoBitume\_change(gravita As Boolean)

Public Sub ComandoScaricoMixer\_change()

Public Sub CalcolaTempoCiclo()

Public Sub FuoriTollBitume\_change()

Public Sub FuoriTollAggregati\_change()

Public Sub FuoriTollFiller\_change()

Public Sub FuoriTollRiciclato\_change()

Public Sub FuoriTollViatop\_change()

Public Sub FuoriTollContalitri\_change()

Public Sub TempoMescolazione\_change()

Public Sub MescolatoreAperto\_change()

Public Sub MescolatoreChiuso\_change()

Public Sub DosaggioInCorso\_change()

Public Sub Valv3VieSpruzzatriceVersoTorre\_Change()

Public Sub Valv3VieBitume2Emulsione\_Change()

Public Sub BitumeDaCircuitoMarini\_change()

Public Sub BitumeDaCircuitoEsterno\_change()

Public Sub BilAgg\_change()

Public Sub BilTamponeRiciclato\_change()

Public Sub BilFiller\_change()

Public Sub BilRAP\_Change()

Public Sub BilRAPSiwa\_change()

Public Sub BilBit\_change()

Public Sub DeflettoreNonPassa\_change()

Public Sub CicliDosaggioEseguiti\_change()

Public Sub CambioRicettaPrenotato\_change()

Public Sub BilAdditivoBacCNT\_change()

Public Function AdditivoFlomacInserito() As Boolean

Public Sub Grafica\_DeflTramScivScarBilRic()

Public Sub ArrestoPCLInDosaggio()

Public Sub AzzeramentoDatiTrasRic()

Public Sub ValorePortinaBitume\_change(portinaBitume As Integer)

Public Function CalcoloTotaleImpasto() As Double

Public Sub DatiResiduiNetti()

Public Sub PosizionaDeflettoreVaglio()

Public Sub RiempiBufferAggregatiFiller()

Public Sub RiempiBufferViatopScarMixer()

Public Sub AzzeraBufferViatopScarMixer()

Public Sub RiempiBufferKgVoli()

Public Sub SetDosaggioScarico()

Public Sub SegnalaCambioRicettaAlPlc()

Public Sub ScaricoAggregati\_change()

Public Sub PortinaAgg\_change(portina As Integer)

Public Sub SetSelezioneCircuitoBitume2(bitume2 As Boolean)

Public Sub ScambiaPompaCircLegante()

Public Sub RichiamoRicettaDos()

Public Sub RiempieBufferPortine(rs As adodb.Recordset, ByRef arrayPortine() As RicettaTramogge)

Public Sub CfgPortineScaricoAgg()

Public Sub ArrestoEmergenzaDosaggio()

Public Sub GraficaTempoMescolazione()

Public Sub CalcoloProgressImpasto()

Public Sub AggiornaGraficaScaricoMescolatore()

Public Sub SommaComponenti()

Public Sub TimeOutDosaggio()

Public Sub SetDimensioneImpastoKg(nuovaDimensione As Long)

Public Function RiduzioneImpastoCasoSacchi(ByRef min As Integer, ByRef passo As Integer) As Boolean

Public Function VerificaRiduzioneImpastoCasoSacchi(ByRef riduzione As Integer, inIncremento As Boolean) As Boolean

Public Sub SetRiduzioneImpasto(nuovaRiduzione As Integer)

Public Sub ControlloLivelliAltiTramogge()

Public Sub GestioneBitumeGravita()

Public Sub RinfrescaOrigineDatiDosaggio(NomeRicDosSel As String)

Public Sub RinfrescaNomeRicDosaggio()

Public Sub RinfrescaOrigineDatiClienti(NomeCliente As String)

Public Sub RinfrescaOrigineDatiClientiCamion(NomeCliente As String)

Public Sub RefillTargheCamion()

Public Function ControlloCondizioniStartDosaggio() As Boolean

Public Sub GestioneDosaggioBitumeEsterno()

Public Sub InvioFormulaDosaggio()

Public Sub CalcolaVelocitaInvertPesateFillerManuale()

Public Sub AggiornaVelocitaInvertPesateFiller(KgF1 As Double, KgF2 As Double, KgF3 As Double)

Public Sub PosizionaBitume123()

Public Sub SetCicliDosaggioDaEseguire(ByVal cicli As Long)

Public Sub AbilitazioneCambioRicetta(abilita As Boolean)

Public Sub GestioneStatoDosaggio()

Public Sub AggiornaSetKgCP240()

Public Sub LeggiNettiResiduiCP240()

Public Function RicalcolaSetRicetta(SetOLD As Double, KgImpasto As Long, PercBitume As Double, KgNew As Long) As Double

Public Sub ForzaSetAggregati(Index As Integer)

Public Sub ForzaSetFiller(Index As Integer)

Public Sub ForzaSetTempi(Optional soloagg\_ric As Boolean)

Public Sub TrasformaRicettaS7()

Public Sub AggiornaOrdinePesateForzato()

Public Sub InizializzaComponenti()

Public Sub ComponenteInit( \_

Public Sub StatoAccoppiataDisplay(ByRef componente As ComponenteType, Stato As Boolean)

Public Sub ComponenteSetDisplay(ByRef componente As ComponenteType, Optional decimalDigit As Integer)

Public Sub ComponenteSet(ByRef componente As ComponenteType, Value As Double)

Public Sub ComponenteSetCalcolato(ByRef componente As ComponenteType, Value As Double)

Public Sub ComponenteTemperatura(ByRef componente As ComponenteType, Value As Double)

Public Sub ComponenteLivello(ByRef componente As ComponenteType, Value As Integer)

Public Sub ComponenteInPesata(ByRef componente As ComponenteType, Value As Boolean)

Public Sub LivelloTeoricoIn(ByRef componente As ComponenteType, Value As Double)

Public Sub ComponentePesoOut(ByRef componente As ComponenteType, Value As Double)

Public Sub LivelloTeoricoOut(ByRef componente As ComponenteType, Value As Double)

Public Sub PulsanteStopCicliDosaggio()

Public Sub GestioneCambioRicettaDosaggio()

Public Function ImpastoPeso() As Long

Public Function GrandezzaImpastoPLC() As Integer

Public Sub PressioneAriaInsufficente\_change()

Public Sub TemperaturaLegante\_change(indiceEtichetta As Integer, temperatura As Long)

Public Sub PosizionaDeflettoreByPassTamburoParallelo()

Public Sub GestioneDeflettoreByPassTamburoParallelo()

Public Sub LetturaPesoMescolatore()

Public Sub ScritturaPesoMescolatore()

Public Sub VerificaRitornoPesataFiller(componente As Integer, comando As Boolean, ritorno As Boolean)

Public Function VerificaSetSicurezzeBilance() As Boolean

Public Sub SelezionaRicettaDosaggio()

Public Sub SelectDosingRecipeByCS(IdRecipe As Long)

Public Sub SelectClienteByCS(IdCliente As Long)

Public Sub PosizionaAdditivi()

Public Sub RefreshDatiFormNetti()

Public Sub StatusCalibrazioneBilPN()

Public Sub AggiornaGraficaFlomac\_Change()

Public Sub StartDosaggio()

Public Sub PulsanteControlloPortineManuale(Optional automatico As Boolean)

Public Sub DosaggioAutoMan(auto As Boolean)

Public Sub LeggiNettiParziali()

Principali oggetti utilizzati nella gestione dosaggio:

GestioneDosaggio.bas

Public Type ComponenteType

Public Type ComponenteContalitriType

Public Type TypeRicettaS7

Public Type RicettaTramogge

Public Type BilanciaPnComboType